IN THE CLAIMS

Please amend the claims as follows:

1. (Currently Amended) An automated chemical synthesizer comprising:

a plurality of reaction vessels in which synthetic reactions are to be carried out according to a synthesizing process;

at least one liquid dispenser configured to dispense liquid chemicals to a selected reaction vessel among said plurality of reaction vessels;

a distance finding device configured to find a distance between a position of the at least one liquid dispenser and a position of the selected reaction vessel;

a moving time calculator configured to calculate moving time to move the at least one liquid dispenser to the selected reaction vessel; and

an execution time calculator configured to calculate presumed execution time to carry out a predetermined scope of the synthesizing process <u>using the moving time</u> before said predetermined scope of the synthesizing process is actually carried out.

- 2. (Original) An automated chemical synthesizer according to Claim 1, wherein said predetermined scope is an entirety of the synthesizing process.
- 3. (Original) An automated chemical synthesizer according to Claim 1, wherein said predetermined scope is a part of the synthesizing process.
- 4. (Original) An automated chemical synthesizer according to Claim 1, wherein the execution time calculator is configured to calculate the presumed execution time before the synthesizing process starts.
- 5. (Currently Amended) An automated chemical synthesizer according to Claim 3 [[1]], wherein the execution time calculator is configured to calculate the presumed execution time while the synthesizing process other than the part of the synthesizing process is carried out.

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- 6. (Original) An automated chemical synthesizer according to Claim 1, wherein the execution time calculator is configured to calculate the presumed execution time before and while the synthesizing process is carried out.
- 7. (Original) An automated chemical synthesizer according to Claim 1, further comprising:

an output device configured to output the presumed execution time calculated by the execution time calculator.

- 8. (Original) An automated chemical synthesizer according to Claim 1, wherein the synthesizing process includes a plurality of processes and wherein the execution time calculator is configured to calculate the execution time by adding a partial execution time to carry out each of the plurality of processes.
- 9. (Currently Amended) An automated chemical synthesizer according to Claim 8, further comprising: wherein at least one liquid dispenser configured to dispense liquid chemicals to said plurality of reaction vessels during a dispensing process of the plurality of processes, the execution time calculator being is configured to calculate the partial execution time to carry out a [the] dispensing process by adding times during which the liquid dispenser draws the liquid chemicals, moves, and injects the liquid chemicals from the liquid dispenser.
- 10. (Original) An automated chemical synthesizer according to Claim 9, further comprising:

a storage configured to memorize positions at which the liquid chemicals are positioned, kinds of liquid chemicals, a drawing speed at which the liquid dispenser draws the liquid chemicals, and an injecting speed at which the liquid dispenser injects the liquid chemicals.

- 11. (Original) An automated chemical synthesizer according to Claim 9, wherein said at least one liquid dispenser is configured to dispense the solvents and reagents to said plural reaction vessels.
- 12. (Original) An automated chemical synthesizer according to Claim 11, wherein said at least one liquid dispenser comprises:
- a first liquid dispenser configured to dispense the reagents to said plural reaction vessels; and
- a second liquid dispenser configured to dispense the solvents to said plural reaction vessels.
- 13. (Original) An automated chemical synthesizer according to Claim 8, wherein the plurality of processes include a reaction process, the execution time calculator being configured to calculate the partial execution time to carry out the reaction process based on a predetermined reaction time.
- 14. (Original) An automated chemical synthesizer according to Claim 13, further comprising:
- a temperature controlling mechanism configured to control temperature of each of the plurality of reaction vessels to be a target temperature; and
- a storage configured to memorize information with respect to a temperature increasing time during which the temperature increases to the target temperature and a temperature decreasing time during which the temperature decreases to a room temperature.
- 15. (Original) An automated chemical synthesizer according to Claim 14, wherein the storage is configured to memorize the relationship between the target temperature and the temperature increasing and decreasing time.
- 16. (Original) An automated chemical synthesizer according to Claim 8, wherein the plurality of processes include a stirring process, the execution time calculator being

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configured to calculate the partial execution time to carry out the stirring process based on a predetermined stirring time.

17. (Currently Amended) An automated chemical synthesizer comprising:

a plurality of reaction vessels in which synthetic reactions are to be carried out according to a synthesizing process;

at least one liquid dispensing means for dispensing liquid chemicals to a selected reaction vessel among said plurality of reaction vessels;

distance finding means for finding a distance between a position of the at least one liquid dispenser and a position of the selected reaction vessel;

moving time calculating means for calculating moving time to move the at least one liquid dispenser to the selected reaction vessel; and

an execution time calculating means for calculating presumed execution time to carry out a predetermined scope of the synthesizing process <u>using the moving time</u> before said predetermined scope of the synthesizing process is actually carried out.